## **Accepted Manuscript**

Mechanical and thermal properties of SrO/BaO modified Y<sub>2</sub>O<sub>3</sub>-Al<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub> glasses and their compatibility with solid oxide fuel cell components

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PII: S0022-3697(17)31132-0

DOI: 10.1016/j.jpcs.2018.03.021

Reference: PCS 8491

To appear in: Journal of Physics and Chemistry of Solids

Received Date: 21 June 2017
Revised Date: 10 March 2018
Accepted Date: 12 March 2018

Please cite this article as: N. Kaur, G. Kaur, D. Kumar, K. Singh, Mechanical and thermal properties of SrO/BaO modified Y<sub>2</sub>O<sub>3</sub>-Al<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub> glasses and their compatibility with solid oxide fuel cell components, *Journal of Physics and Chemistry of Solids* (2018), doi: 10.1016/j.jpcs.2018.03.021.

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CCEPTED MANUSCRIP

Mechanical and thermal properties of SrO/BaO modified Y<sub>2</sub>O<sub>3</sub>-Al<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub> glasses

and their compatibility with solid oxide fuel cell components

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**Abstract** 

In this study, various compositions of (30-x) SrO-xBaO-10Al<sub>2</sub>O<sub>3</sub>-45SiO<sub>2</sub>-5B<sub>2</sub>O<sub>3</sub>-10Y<sub>2</sub>O<sub>3</sub> (mol%)

 $(5 \le x \le 25)$  were synthesized using the melt-quench technique. The as-prepared glasses were

characterized by X-ray diffraction, micro-hardness testing, dilatometry, and scanning electron

microscopy to determine their thermal and mechanical properties. Powders of the glasses were

used to make diffusion couples with Crofer 22 APU (interconnect) and yttria stabilized zirconia

(YSZ) for the interfacial study. Diffusion couples of the pre-oxidized Crofer 22 APU/glasses and

YSZ/glasses were tested for 500 h at 850°C. The coefficients of thermal expansion obtained for

all the glasses were in the required range for applications in solid oxide fuel cells. The highest

hardness and fracture toughness were obtained for the glass with x = 10 mol% due to the mixed

modifier effect. However, the glass with x = 15 mol% exhibited better adhesion with YSZ and

Crofer 22 APU.

Keywords: Coefficient of thermal expansion, Fracture toughness, Glass seal, Hardness,

Scanning electron microscopy, Solid oxide fuel cell.

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