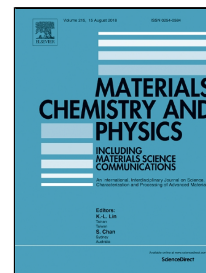


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Jianglei Fan^{a*}, Zhanyun Liu^a, Yanhong Guo^b, Xingxing Wang^c, Shen Wu^a, Yuwen

Li^a Xiao Wang^d, Jianxiu Liu^{a, e}

a. Henan Engineering Research Center of Advanced Materials Processing and Testing, Institute of Mechanical and Electrical Engineering, Zhengzhou University of Light Industry, Zhengzhou, 450002, P R China;

b. State Key Laboratory of Advanced Brazing Filler Metals and Technology, Zhengzhou Research Institute of Mechanical Engineering, Zhengzhou, 450001, China

c. School of Mechanical Engineering, North China University of Water Resources and Electric Power, Zhengzhou, 450045, P R China;

d. School of Energy and Power Engineering, Zhengzhou University of Light Industry, Zhengzhou, 450002, P R China

e. Zhengzhou Key Laboratory of Advanced Materials Forming and Testing Technology, Institute of Mechanical and Electrical Engineering, Zhengzhou University of Light Industry, Zhengzhou, 450002, P R China

Corresponding author: JLFan2011@163.com (Jianglei Fan)

Abstract: Cu-based bearing shell containing Ni layer was prepared by centrifugal casting. The effect of Ni layer on the microstructure evolution and mechanical property of Cu-based bearing shell with aging treatment was studied. The microstructure of the Sn-Sb-Cu alloy (ZChSnSbCu8-4) without aging is consisted of Sn-based solid solution and Cu₆Sn₅ phases which distributed uniformly in the matrix. After aging treatment, the grain boundary segregation is slowly disappeared, and the matrix transforms into a

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