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## Grafting of silica nanoparticles at the surface of graphene for application in novolac-type phenolic resin hybrid composites

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## ABSTRACT

Hybrid composites of novolac resin were prepared by using graphene oxide (GO) which was functionalized with furfuryl alcohol and silica nanoparticles (SiO<sub>2</sub>). For this purpose, SiO<sub>2</sub> was modified with silane coupling agent of (3-aminopropyl)triethoxysilane (APTES) to obtain SiO<sub>2</sub>-NH<sub>2</sub> and subsequently attached at the surface of furfuryl alcohol-modified GO (GOFA) to obtain SGOFA. The SGOFA was incorporated into the novolac resin matrix in two different contents of 4 and 8 wt% of the matrix. Successful modification processes of GO with furfuryl alcohol, SiO<sub>2</sub> with APTES, and GOFA with SiO<sub>2</sub>-NH<sub>2</sub> were confirmed by Fourier-transform infrared

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