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K. Vijayalakshmi, A. Renitta, K. Alagusundaram, A. Monamary

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#### **ACCEPTED MANUSCRIPT**

# Novel two-step process for the fabrication of $MnO_2$ nanostructures on tantalum for enhanced electrochemical $H_2O_2$ detection

#### K. Vijayalakshmi\*a, A. Renittaa, K. Alagusundaramb and A. Monamarya

#### **Abstract**

We demonstrate the influence of MnO<sub>2</sub> nanostructures on the H<sub>2</sub>O<sub>2</sub> sensing performance. A novel two-step process using hydrothermal synthesis and spray pyrolysis deposition was used to fabricate the MnO<sub>2</sub>/Ta sensor electrode. First, different MnO2 nanostructures were synthesized by temperature controlled autoclave-hydrothermal processing through the manipulation Mn concentration. The MnO<sub>2</sub> nanoparticles revealed preferentially oriented (101) peak with high intensity. The absorption bands at 760-375 cm<sup>-1</sup> confirmed the coupling between Mn-O stretching modes of tetrahedral and octahedral sites. SEM images revealed the formation of horn-like MnO<sub>2</sub> nanowires and nanoflakes with good crystallinity. The MnO<sub>2</sub> nanoflakes synthesized with 3 at.% Mn exhibit needle like morphology at the edge of nano-architecture, favorable for remarkable electrochemical properties and stability. Next, the MnO<sub>2</sub> nanostructures were transferred onto Ta electrode by a novel spray deposition to form a multi-terminal network H<sub>2</sub>O<sub>2</sub> adsorption layer. The 3D nanoflakes like MnO<sub>2</sub>/Ta electrode revealed a very low detection limit of 0.06 µM towards H<sub>2</sub>O<sub>2</sub>, with insignificant responses for interfering compounds. The sensor also displayed good recovery >95% when tested in milk samples.

Keywords:  $MnO_2$  nano-flakes; electrochemical sensor; spray pyrolysis method;  $H_2O_2$  detection;

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\*Corresponding author. Tel.: +91 9994647287 (mobile).

E-mail adresses: viji71naveen@yahoo.com (K. Vijayalakshmi)

**a** Research Department of Physics, Bishop Heber College, Tiruchirappalli-620 017, Tamilnadu, India.

 $oldsymbol{b}$  Department of Agricultural Engineering, Indian Council for Agricultural Research, New Delhi, India

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