### **Accepted Manuscript**

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PII: S0254-0584(18)30036-1

DOI: 10.1016/j.matchemphys.2018.01.036

Reference: MAC 20308

To appear in: Materials Chemistry and Physics

Received Date: 24 July 2017

Revised Date: 14 November 2017

Accepted Date: 12 January 2018

Please cite this article as: Zhixuan Lv, Jindong Liu, Dengyao Wang, Hualong Tao, Weichao Chen, Haoting Sun, Yanfei He, Xin Zhang, Zhiyu Qu, Zicheng Han, Xuelin Guo, Shiping Zhao, Yunxian Cui, Hualin Wang, Shimin Liu, Chaoqian Liu, Nan Wang, Weiwei Jiang, Weiping Chai, Wanyu Ding, A simple route to prepare (100) preferred orientation indium tin oxide film onto polyimide substrate by direct current pulsed magnetron sputtering, *Materials Chemistry and Physics* (2018), doi: 10.1016/j.matchemphys.2018.01.036

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### **ACCEPTED MANUSCRIPT**

# A simple route to prepare (100) preferred orientation indium tin oxide film onto polyimide substrate by direct current pulsed magnetron sputtering

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