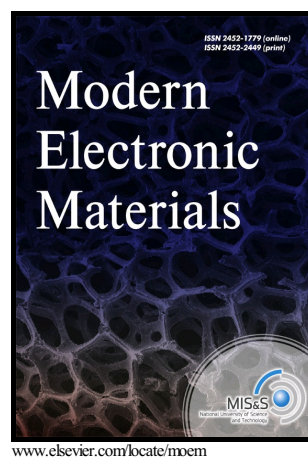


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PII: S2452-1779(17)30082-8  
DOI: <https://doi.org/10.1016/j.moem.2017.11.005>  
Reference: MOEM76

To appear in: *Modern Electronic Materials*

Received date: 15 August 2017

Accepted date: 7 November 2017

Cite this article as: Anatoly I. Prostomolotov, Mikhail V. Mezhenyi, Nataliya A. Verezub, Mihail G. Lavrentev and Vladimir B. Osvenskii, Influence of plastic formation parameters on structural characteristics of thermoelectric material during hot extrusion, *Modern Electronic Materials*, <https://doi.org/10.1016/j.moem.2017.11.005>

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# **Influence of plastic formation parameters on structural characteristics of thermoelectric material during hot extrusion**

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**Abstract.** We used mathematical modeling to compare the stress and deformation in a  $\text{Bi}_{0.4}\text{Sb}_{1.6}\text{Te}_3$  solid solution base thermoelectric material for extrusion through different diameter dies. The results show that extrusion through a 20 mm diameter die produces a more inhomogeneous deformation compared with extrusion through a 30 mm diameter die. Extrusion through a die of a larger diameter produces a structure that is coarser but has a more homogeneous grain size distribution. The degree of preferential grain orientation is higher for extrusion through a larger diameter die. We found a change in the lattice parameter of the solid

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