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Influence of ammonia flow rate for improving properties of polycrystalline GaN

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Abstract

Post-annealing treatment in ammonia ambient is widely accepted for GaN material, but less works have been done to investigate the influence of the ammonia (NH₃) flow rate for reducing the N-deficiency as well as improving the quality of the material. In this work, we investigated the influence of NH₃ flow rate at 1, 2, 3, and 4 slm in improving properties of a $\sim 1 \mu m$ thick polycrystalline GaN layer. Our simulation work suggested that the uniformity of temperature and pressure gradient of the NH₃ gas did not lead to the reduction of Ndeficiency of the polycrystalline GaN layer. Instead, it was found that the mitigation of the Ndeficiency was strongly influenced by the fluid velocity of the NH₃ gas, which had passed over the layer. Either at lower or higher fluid velocity, the chance for the active N atoms to incorporate into the GaN lattice structure was low. Therefore, the N-deficiency on the polycrystalline GaN layer could not be minimized under these conditions. As measured by EDX, the N atoms incorporation was the most effective when the NH₃ flow rate at 3 slm, suggesting the flow rate significantly improved the N-deficiency of the polycrystalline GaN layer. Furthermore, it favored the formation of larger hexagonal faceted grains, with the smallest FWHM of XRD peaks from the GaN diffractions in $(10\overline{1}0)$, (0002) and $(10\overline{1}1)$ orientations, while allowing the polycrystalline GaN layer to show sharp and intense emissions peak of NBE in a PL spectrum.

Keywords: Polycrystalline GaN; ammonia annealing; ammonia flow rate; N-deficiency

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