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Improving friction stir weldability of Al/Mg alloys via ultrasonically diminishing pin adhesion

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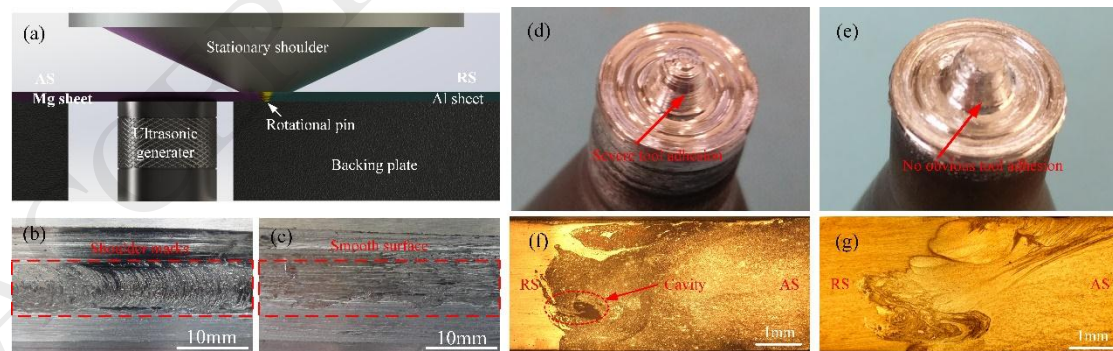
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Graphical abstract



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