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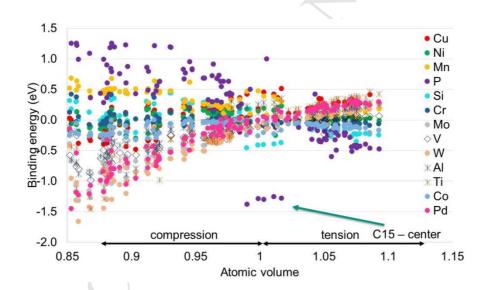


## **ACCEPTED MANUSCRIPT**

A DFT study of the stability of SIAs and small SIA clusters in the vicinity of solute atoms in Fe

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SIA cluster-solute binding energies for all the self interstitial cluster configurations explored in this work.

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