Accepted Manuscript

The effect of post processing on tensile property and microstructure evolution of friction stir welding aluminum alloy joint

Z.L. Hu, X.S. Wang, Q. Pang, F. Huang, X.P. Qin, L. Hua

PII: S1044-5803(14)00345-3

DOI: doi: 10.1016/j.matchar.2014.11.015

Reference: MTL 7735

To appear in: Materials Characterization

Received date: 20 May 2014
Revised date: 9 November 2014
Accepted date: 13 November 2014



Please cite this article as: Hu ZL, Wang XS, Pang Q, Huang F, Qin XP, Hua L, The effect of post processing on tensile property and microstructure evolution of friction stir welding aluminum alloy joint, *Materials Characterization* (2014), doi: 10.1016/j.matchar.2014.11.015

This is a PDF file of an unedited manuscript that has been accepted for publication. As a service to our customers we are providing this early version of the manuscript. The manuscript will undergo copyediting, typesetting, and review of the resulting proof before it is published in its final form. Please note that during the production process errors may be discovered which could affect the content, and all legal disclaimers that apply to the journal pertain.

The effect of post processing on tensile property and microstructure evolution

of friction stir welding aluminum alloy joint

Z.L. Hu^{1,2,3}*, X.S. Wang², Q. Pang⁴, F. Huang¹, X.P.Qin¹, L. Hua¹

¹Hubei Key Laboratory of Advanced Technology of Automobile Parts, Wuhan University of Technology,

Wuhan 430070, PR China

²State Key Laboratory of Advanced Welding and Joining, Harbin Institute of Technology, Harbin 150001,

PR China

³ State Key Laboratory of Materials Processing and Die & Mould Technology, Huazhong University of

Science and Technology

⁴ School of Mechanical and Electrical Engineering, Wuhan Donghu University, Wuhan 430070, PR China

*Corresponding author: Z.L.Hu

Tel.:+86 027 87856733; fax: +86 027 87856733.

E-mail: zhilihuhit@163.com

Abstract:

Friction stir welding is an efficient manufacturing method for joining aluminum alloy and can

dramatically reduces grain size conferring excellent plastic deformation properties. Consequently, friction

stir welding is used to manufacture tailor welded blanks to optimize weight or performance in the final

component. In the study, the microstructural evolution and mechanical properties of friction stir welding

joint during plastic forming and subsequent heat treatment were investigated. The microstructural

characteristics of the friction stir welding joints were studied by Electron Backscattered Diffraction and

Transmission Electron Microscopy. The mechanical properties were evaluated by tensile and

1

Download English Version:

https://daneshyari.com/en/article/7970600

Download Persian Version:

https://daneshyari.com/article/7970600

<u>Daneshyari.com</u>