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## **ACCEPTED MANUSCRIPT**

The effect of boron addition on the high-temperature properties and microstructure evolution of high Nb containing TiAl alloys

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Abstract

The effect of boron addition on the microstructure evolution and high-temperature properties of Ti-43Al-6Nb-1Mo-1Cr alloys has been studied in this paper. With the boron content increasing from 0at.% to 1.0at.%, the ultimate tensile strength(UTS) at high temperature increase dramatically while the alloys with 1.0at%B exhibit UTS as  $656.12\pm20.54$ MPa at  $800^{\circ}$ C,  $642.43\pm14.44$ MPa at  $850^{\circ}$ C and  $508.44\pm16.12$ MPa at 900°C, respectively. Meanwhile, boron addition could stabilize the high-temperature UTS of the alloys in 500-700MPa with the temperature increasing. Three types of strengthening mechanism in high-temperature strength caused by boron addition are also discussed and concluded.

Keywords: TiAl alloys; High-temperature properties; Microstructure evolution; Boron addition; Dislocations; Strengthening mechanism

1. Introduction

TiAl alloys have gained great interest for research on aerospace applications due to low density and high specific strength in recent years<sup>[1,2]</sup>. However, the insufficient high-temperature<sup>[3]</sup> strength decided the application and development of TiAl alloys. High-Nb TiAl alloys have been developed based on the traditional  $\gamma$ -TiAl alloys for this problem<sup>[4]</sup>. Boron addition was also an effective way for refinement and TiAl alloys strengthening <sup>[5,6]</sup>. The crystal structure and shape of the borides exhibited a large impact on the properties of TiAl alloys<sup>[7,8]</sup>. The reduction of boron concentration was attempted to avoid the long borides precipitates which induced premature cracking<sup>[9]</sup>. When nucleation takes place in borides from the  $\beta$  at high temperature, the  $\alpha$  nucleation on borides surfaces or the possible  $\alpha$  result in the refinement<sup>[10]</sup>.

Tian<sup>[11]</sup> et al found that the increased quantity and volume fraction of the grain boundaries could provide the high strength for forged Ti-44Al-8Nb-0.2W-0.2B-0.1Y alloys with fine block-like  $\gamma/\alpha_2$  phases. Niu<sup>[12]</sup> et al forged the Ti-43Al-6Nb-1B alloys and found the broken borides could strengthen the alloys. The recent researches almost focus on the boron refinement for strengthening the TiAl

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