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Y. Zhang, H. Ding



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ACCEPTED MANUSCRIPT

Ultrafine also can be ductile: on the essence of Lüders

ultrafine-grained band elongation medium in

manganese steel

Y. Zhang^a and H. Ding^{a,*}

^aSchool of Materials Science and Engineering, Northeastern University, 110819

Shenyang, China

*corresponding author: H. Ding(hding@263.net)

ABSTRACT

We proposed a novel explanation to expatiate the essence of Lüders band governed

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yield point elongation in medium manganese steels. Lüders band propagation could

be attributed to the inhomogeneous deformation caused by the offset between strain

softening of ultrafine-grained (UFG) microstructure and strain hardening induced by

transformation induced plasticity (TRIP) effect.

Keywords: Iron alloys; Plasticity; Phase transformation

1. Introduction

When grains are refined to an ultrafine-grained (UFG) or nano-grained

(NG) level, materials usually exhibit superior strength [1,2], which leads to

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