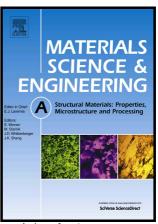
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High-temperature behavior and degradation mechanism of Si_3N_4 fibers annealed in air and N_2

ACCEPTED MANUSCRIPT atmosphere

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Abstract: Continuous silicon nitride (Si₃N₄) fibers are considered as promising high-temperature

wave-transparent fibers, the high-temperature performance and composition changes of which need to be

investigated. The Si₃N₄ fibers were heat-treated at elevated temperatures for different duration times in air

and N₂ atmosphere, respectively. The compositions, microstructures and mechanical properties were

investigated by XRD, XPS, SEM, tensile strength analysis. The results show that the heat-treatment

temperature, exposure time and atmosphere all can influence the performance of the fibers. And the decrease

in strength of the Si₃N₄ fibers annealed in N₂ is due to the thermal decomposition of Si_xN_yO and grain

growth of Si₃N₄, while the degradation of the fibers annealed in air mainly owing to the oxidation reactions.

Keywords: Si₃N₄ fibers; heat-treatment; duration time; degradation mechanism

1. Introduction

Ceramic matrix composites (CMCs) are being developed for a variety of high-temperature applications^[1].

such as antenna window, radome, wing edge, nozzle and combustion chamber of high-speed vehicles. The

high-temperature properties of CMCs are largely dependent on the reinforcements^[2]. Nowadays, the

advanced reinforcement fibers which can be applied in high-temperature wave-transparent applications

mainly including the silica fibers, boron nitride fibers, silicon nitride fibers and the Si-B-O-N fibers^[3,4].

Silica (SiO₂) fibers can only be used under the temperature of 1000°C for long duration due to the

nucleation and crystallization of α-cristobalite. Boron nitride (BN) fibers remain to be improved for moisture

resistance^[5]. Si-B-O-N fibers are still being studied at the laboratory level^[6]. Compared with above fibers,

continuous silicon nitride (Si₃N₄) fibers are considered as one of the most suitable reinforced fibers for

high-temperature wave-transparent ceramic matrix composites (CMCs) applied in radome materials [7,8], due

to their ascendant properties, including excellent mechanical properties, high oxidation resistance, superior

electrical insulting property under high-temperatures and low dielectric constant^[9-11].

Recently more and more studies of silicon nitride fibers have been reported for optimizing preparation and

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