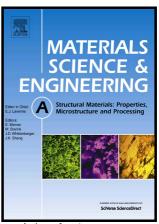
Author's Accepted Manuscript

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ACCEPTED MANUSCRIPT

Over-aging influenced matrix precipitate characteristics improve fatigue crack

propagation in a high Zn-containing Al-Zn-Mg-Cu alloy

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Abstract:

A high Zn-containing Al-Zn-Mg-Cu alloy was researched due to excellent overall performances. The

hardness, electrical conductivity and mechanical properties were investigated and detailed aging

parameters subjected to T6, T79, T74 and T73 were proposed. The matrix precipitates of various aging

tempers were investigated by transmission electron microscope (TEM) and high-resolution

transmission electron microscope (HREM) techniques and quantitative information of matrix

precipitates was extracted from the bright-field TEM images projected along (110)_{Al} orientation with

the aid of an imaging analysis. The fatigue crack propagation (FCP) behaviors subjected to different

aging tempers were investigated, the related fracture morphology of the stable expanding regions was

analyzed and corresponding fatigue striations were measured to verify the FCP rates. The results

showed that with the deepening of aging degree, the matrix precipitates coarsened with an expanding

of precipitate size distribution and an enlargement of average precipitate size while the precipitates

evolved from GP zones and η' phase to η' phase and η phase. The FCP resistance was improved with

the aging degree deepens and the evolution of related tearing ridge, tearing dimple and fatigue striation

also proved it. Due to a smaller cyclic plastic zone of the alloy with various tempers compared with the

average grain size, the FCP rate was significantly influenced by matrix precipitate characteristics and a

theoretical model which directly correlated FCP rate with matrix precipitate characteristics was

proposed. From T6 state to T73 state, the enlargement of cuttable GP zones and η' phase, its evolution

to η phase and the nucleation, growth and coarsening of η phase were in favor of enhancing the FCP

resistance.

Keywords:

Al-Zn-Mg-Cu alloy; Fatigue crack propagation; Precipitate; Aging treatment

1. Introduction

As a high-strength, precipitate-hardened Al alloy, the Al-Zn-Mg-Cu alloy has been applied

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