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Growth behavior of intermetallic compounds and early formation of cracks in Sn-3Ag-0.5Cu solder joints under extreme temperature thermal shock

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Abstract

The microstructure evolution and growth mechanism of interfacial intermetallic compounds (IMCs) as well as the mechanism for early formation of cracks in Sn-3Ag-0.5Cu solder joints of quad flat packages (QFPs) during extreme temperature thermal shock between 77 K and 423 K were investigated. The Cu-Sn IMC layer at the Cu lead/solder interface and the Ni-Cu-Sn IMC layer at the solder/ENIG pad interface gradually thickened as well as the IMCs morphologies changed during extreme temperature thermal shock. Scallop-like Cu-Sn IMC layer and needle-like Ni-Cu-Sn IMC layer both transformed to plane-like IMCs. New Cu₃Sn phase was formed at the interface between Cu lead and Cu₆Sn₅ IMC layer after 250 cycles. The (Ni, Cu)₃Sn₄ IMC layer was completely converted into (Cu, Ni)₆Sn₅ IMC layer after 150 cycles resulting from the diffusion of Cu atoms from Cu lead and Sn-3Ag-0.5Cu solder to the

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