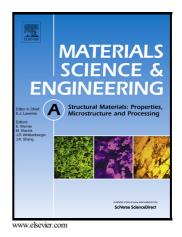
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## Investigation of nano-SiC<sub>p</sub> effect on microstructure and mechanical properties of Al/TiH<sub>2</sub> foam precursor produced via ARB process

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## Abstract

In this study, a new type of hybrid composite which can be potentially used as a foam precursor was achieved by 0.75 TiH<sub>2</sub> and 0.75 nano-SiC<sub>p</sub> addition (wt.%) between 5 pure Al strips, followed by 6 accumulative roll bonding (ARB) cycles at room temperature. The effect of nano-SiC particles addition on the resulting microstructures as well as the corresponding mechanical properties of the products was investigated. Al/0.75 wt.% TiH<sub>2</sub> sheets were also fabricated by the ARB process to compare with the hybrid nanocomposite specimens. Scanning electron microscopy (SEM) and related EDS color images revealed that applying 6 ARB cycles led to fairly homogeneous distribution of the TiH<sub>2</sub> and nano-SiC<sub>p</sub> and elimination of porosity between the particles and matrix. It was also found that the tensile strength of the Al/TiH<sub>2</sub>/nano-SiC hybrid composite was about 1.27 times higher than that of the Al/TiH<sub>2</sub> precursor. SEM observation of fractured surfaces showed that the failure mechanism of the composite and nanocomposite was shear ductile rupture.

**Keywords**: Al/TiH<sub>2</sub>/nano-SiC hybrid composite; accumulative roll bonding; microstructural evolution; mechanical properties

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