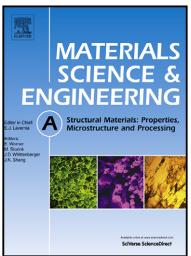
## Author's Accepted Manuscript

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### **ACCEPTED MANUSCRIPT**

#### Microstructure, texture and mechanical properties of

#### cyclic expansion-extrusion deformed pure copper

N. Pardis<sup>\*1,2</sup>, C. Chen<sup>3,4</sup>, R. Ebrahimi<sup>†1</sup>, L.S. Toth<sup>‡3,4</sup>, C.F. Gu<sup>5</sup>, B. Beausir<sup>3,4</sup>, L. Kommel<sup>2</sup>

<sup>1</sup>Department of Materials Science and Engineering, School of Engineering, Shiraz University, Shiraz, Iran <sup>2</sup>Department of Materials Engineering, Tallinn University of Technology, Ehitajate tee 5, 19086 Tallinn, Estonia <sup>3</sup>Laboratoire d'Etude des Microstructures et de Mécanique des Matériaux (LEM3),

UMR 7239, CNRS / Université de Lorraine, F-57045 Metz, France

<sup>4</sup>Laboratory of Excellence on Design of Alloy Metals for low-mAss Structures (DAMAS), Université de Lorraine,

France

<sup>5</sup>School of Aerospace, Mechanical and Manufacturing Engineering, RMIT University, Melbourne, VIC 3083, Australia

#### Abstract

A recently developed severe plastic deformation technique, cyclic expansion-extrusion (CEE), was applied on a commercial pure copper to investigate the relationship between microstructure, texture and mechanical properties over a wide range of strains. Microstructure and crystallographic texture investigations were performed by optical microscopy, electron back scattering and X-ray diffraction. Significant evolution in grain refinement was achieved down to sub-micron grain size. A considerable texture evolution was also observed within the deformation zone with the extrusion as the decisive step for the final texture. Fiber deformation textures were observed; the <111> component was found to be the main texture component while the <100> component became significant only at very large strains. The evolution in hardness and tensile properties was studied and a clear relationship between texture evolution, microstructural parameters and mechanical properties was found and discussed.

#### Keywords

Severe plastic deformation; Cyclic expansion-extrusion; Copper; EBSD; Texture; Mechanical properties

**Corresponding Author**: (R. Ebrahimi) **E-mail**: ebrahimy@shirazu.ac.ir

<sup>\*</sup> E-mail: pardis@shirazu.ac.ir; npardis@gmail.com

**Tel**.: +98 711 2307293; fax: +98 711 2307293.

**<sup>\*</sup> E-mail**: laszlo.toth@univ-lorraine.fr

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