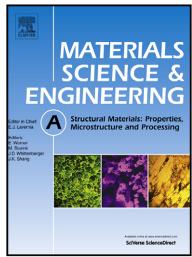
## Author's Accepted Manuscript

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CEPTED MANU

Shear Localization and Its Related Microstructural Evolution in the Ultrafine

**Grained Titanium Processed by Multi-axial Compression** 

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**Abstract** 

Ultrafine grained titanium has unique mechanical properties and attracts

tremendous interest due to its scientific and technological application. Shear

localization (frequently also denoted as adiabatic shear band) is one of the most

important deformation and failure mechanisms for it used at high rate deformation.

Hat shaped specimens are used to induce the formation of an adiabatic shear band

under controlled dynamic conditions. Unstable shear deformation of the alloy emerges

after the true flow stress reaches about 750 MPa, the first vibration peak during the

split Hopkinson pressure bar testing, and the whole deformation process lasts about 50

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