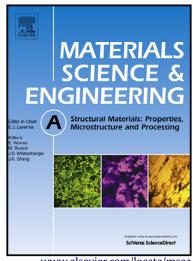
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## **ACCEPTED MANUSCRIPT**

# Microstructure and mechanical properties of Fe-Al-Ti-B alloys with additions of Mo and W

X. Li<sup>a,\*</sup>, P. Prokopčáková<sup>a,b</sup>, M. Palm<sup>a</sup>

<sup>a</sup>Max-Planck-Institut für Eisenforschung GmbH, D-40237 Düsseldorf, Germany <sup>b</sup>on leave from Technical University of Liberec, Department of Materials Science, CZ-461 17 Liberec 1, Czech Republic

\* Corresponding author. Max-Planck-Institut für Eisenforschung GmbH, D-40237 Düsseldorf, Germany. Tel. +49 (0)211 6792 905. *E-mail address:* x.li@mpie.de (Xiaolin Li)

#### Abstract

Four quinary Fe-Al-Mo-Ti-B and Fe-Al-W-Ti-B alloys based on Fe<sub>3</sub>Al produced by vacuum induction melting were investigated regarding their microstructure and mechanical properties. The microstructures consist of a Fe<sub>3</sub>Al matrix with complex borides along grain boundaries. Compared to other Fe<sub>3</sub>Al-based alloys the present alloys show favourably low ductile-to-brittle transition temperatures (BDTT) and a markedly high creep strength at 650 °C. The latter is most pronounced for an alloy whose strength, besides strengthening by solid solution hardening through Mo and by the boride precipitates, is further enhanced by stabilising the D0<sub>3</sub>-ordered structure up to higher temperatures.

Keywords: A. light and electron microscopy, mechanical characterization B. Fe<sub>3</sub>Al based alloys C. casting D. precipitation, ordering

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