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Suspended Droplet Alloving: A New Method for Combinatorial Allov Synthesis;

Nitinol-based Alloys as an Example

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**Abstract** 

A new combinatorial alloy synthesis method (suspended droplet alloying) has been developed

as a high-throughput approach for alloy discovery. The method is based on using a laser to melt

elemental or alloyed wires fed at a controlled rate to achieve a specific chemistry. In this study,

the metallurgical characteristics of alloy buttons created using this technique were assessed for

TiNi-based shape memory alloy buttons deposited using pure Ni, Ti, and Cu wires. The

microstructural and chemical inhomogeneity was assessed using quantitative electron

microscopy and X-ray diffraction. Furthermore, the phase transformation temperatures of the

coupons have been compared to cast and heat-treated (reference) samples. In general, the

samples displayed a limited local deviation from the target chemistry (±1 wt.%), while

displaying a fairly homogeneous microstructure with the expected phase distribution.

Post-process homogenisation heat treatments enhanced the phase transformation response,

approaching the response obtained from the reference samples.

**Keywords:** metals and alloys; laser processing; nitinol; combinatorial synthesis

1. Introduction

Intensive research has been performed on TiNi-based shape memory alloys (SMAs) due to their

unique ability to recover a specific shape through a martensite ↔ austenite phase

transformation, which is temperature-induced in the shape memory effect (SME) or

deformation-induced in the superelastic (SE) behaviour [1-3]. Certain alloying elements (e.g.

Cu, Hf, Pd, Zr, and Pt) are known to strongly influence either the phase transformation

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