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## ACCEPTED MANUSCRIPT

Effects of Vermicular Graphite Rate on the Oxidation Resistance and

**Mechanical Properties of Vermicular Graphite Iron** 

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**Abstract** 

The high-temperature oxidation behavior of vermicular iron with different

vermicular graphite rates was analyzed at 530 °C for 0-500 h. As the vermicular

graphite rate decreased, the oxidation mass gains decreased rapidly. Inside vermicular

iron, graphites are interconnected coral-like channels that provide a pathway for

oxygen diffusion. The oxide speed reduced with time. Graphites were the main

diffusion channel for oxygen. During the oxidation procedure, pearlites were

decomposed into ferrite and cementite. The tensile strength, elongation, and hardness

were all reduced after oxidation.

Keywords: vermicular iron; oxidation resistance; vermicular graphite rate; oxidation

mass gain

1 Introduction

Vermicular iron is a new type of engineering material with excellent comprehensive

performance and higher strength, plasticity, toughness, and damping and heat

conducting capabilities than gray iron. The casting performance, heat fatigue

performance, and thermal conductivity of vermicular iron are superior to those of

ductile iron [1–3]. Therefore, as a new type of casting material, vermicular iron is

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