

# Accepted Manuscript

Microstructural control by substrate heating in Pulse-DC sputtering induced thermoelectric  $\text{Ge}_2\text{Sb}_2\text{Te}_5$  thin films

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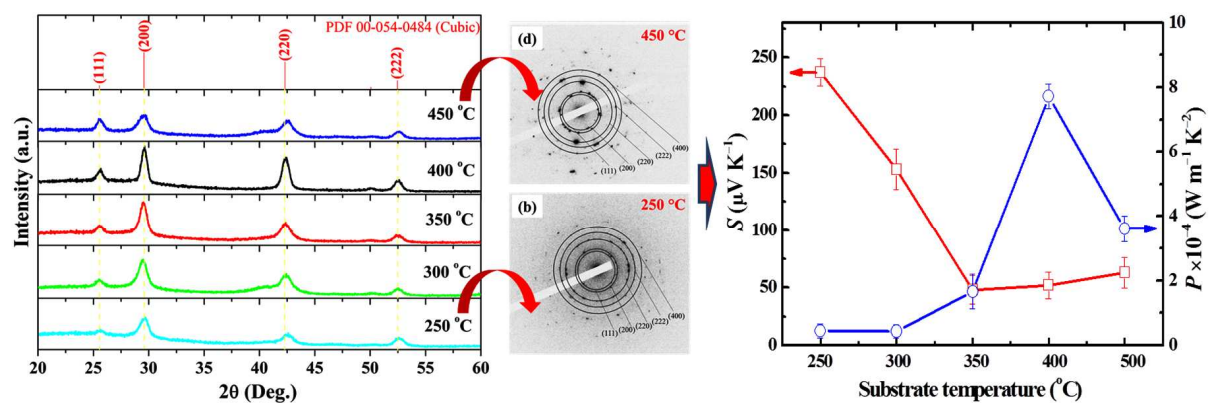
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