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Preparation, microstructure and toughening mechanism of superhard ultrafine-grained boron carbide ceramics with outstanding fracture toughness

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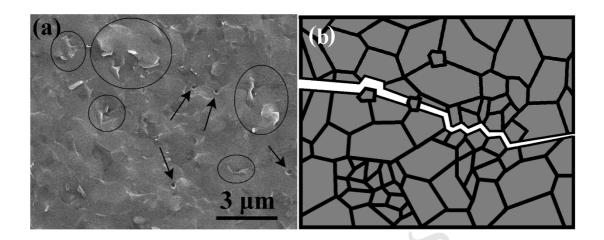
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