## **Accepted Manuscript**

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PII: S0925-8388(18)31754-7

DOI: 10.1016/j.jallcom.2018.05.075

Reference: JALCOM 46048

To appear in: Journal of Alloys and Compounds

Received Date: 12 March 2018

Revised Date: 6 May 2018 Accepted Date: 7 May 2018

Please cite this article as: J. You, Y. Guo, Plasma enhanced atomic layer deposition of Co thin film on τ-MnAl for effective magnetic exchange coupling and enhanced energy products, *Journal of Alloys and Compounds* (2018), doi: 10.1016/i.jallcom.2018.05.075.

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#### ACCEPTED MANUSCRIPT

# Plasma enhanced atomic layer deposition of Co thin film on $\tau$ -MnAl for effective magnetic exchange coupling and enhanced energy products

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#### **Abstract:**

 $\tau$ -MnAl thin film was deposited by DC magnetron sputtering. Co thin film was deposited on the surface of  $\tau$ -MnAl thin film by Plasma Enhanced Atomic Layer Deposition (PEALD). In three parallel experiments, the Co layer thickness is controlled as 2, 4 and 6 nm, respectively. The surface chemical states of as-deposited  $\tau$ -MnAl and Co thin films were determined by XPS. The magnetic properties of both  $\tau$ -MnAl and  $\tau$ -MnAl/Co thin films were investigated by VSM. The results showed that when the Co layer thickness was 2 and 4 nm, effective magnetic exchange coupling was occurring between  $\tau$ -MnAl and Co, which was indicated by smooth magnetic hysteresis loops and enhanced (BH)<sub>max</sub>. However, when the Co layer thickness was increased to 6 nm, the magnetic exchange coupling between MnAl and Co was reduced, which was indicated by the kinks in the magnetic hysteresis loop and decreased (BH)<sub>max</sub>.

**Keywords:** Atomic Layer Deposition; τ-MnAl; Cobalt; thin film; exchange coupling.

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