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Influence of the Mn content on the TiNbxMn alloys with a novel fcc structure

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Abstract

This work studies the structural evolution of TiNbxMn alloys (x: 0-12 wt. %) synthetized by mechanical alloying in a planetary ball mill with different milling times between 1h and 120 h. The specimens were characterized by X-ray diffraction patterns, scanning and transmission electron microscopies and Energy-dispersive X-ray spectroscopy. It was observed an evolution of the alloys developed from the raw Ti, Nb and Mn elements to bcc-TiNbxMn alloys and, finally, novel fcc-TiNbxMn alloys, with Fm3m space group symmetry, not previously observed. The presence of Mn promotes other interesting effects: a) the decreasing of the crystallite and the particle sizes, reaching values close to 4 nm and 400 nm, respectively, b) the partial amorphization of the fcc-TiNbxMn alloys due to the combined effect of the Mechanical Alloying and the

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