

Accepted Manuscript

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PII: S0925-8388(17)33800-8

DOI: [10.1016/j.jallcom.2017.11.054](https://doi.org/10.1016/j.jallcom.2017.11.054)

Reference: JALCOM 43747

To appear in: *Journal of Alloys and Compounds*

Received Date: 16 August 2017

Revised Date: 29 October 2017

Accepted Date: 4 November 2017

Please cite this article as: D. Zhang, D. Kong, Microstructures and immersion corrosion behavior of laser thermal sprayed amorphous Al-Ni coatings in 3.5 % NaCl solution, *Journal of Alloys and Compounds* (2017), doi: 10.1016/j.jallcom.2017.11.054.

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Microstructures and immersion corrosion behavior of laser thermal sprayed amorphous Al-Ni coatings in 3.5 % NaCl solution

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Abstract: Amorphous Al-Ni coating with the Al and Ni mass ratios of 3:2, 3:1 and 4:1 was sprayed on S355 steel of offshore platforms using a laser thermal spraying (LTS). The surface-interface morphologies, chemical element distribution, phase compositions and crystallization temperature of the obtained amorphous Al coatings were analyzed using a scanning electron microscope (SEM), energy dispersive spectrometer (EDS), X-ray diffractometer (XRD), and differential scanning calorimetry (DSC), respectively. The immersion corrosion behaviors of the Al-Ni coatings in 3.5 % NaCl solution for 720 h were investigated. The results shows that the Al-Ni coating is composed of Al-Fe alloy, AlCrFe₂, Ni₂MnAl and amorphous Ni-Mn-Al alloy, the metallurgical bonding is formed at the Al-Ni coating interface due to the diffusions of Al, Ni and Fe elements, and the tensile residual stress induced by LTS accelerated the crack expansion. The amorphous Al-Ni coatings have a certain amount of amorphous component at the crystallization temperature of ~510 °C. The laser thermal sprayed Al-Ni coating generates the dense oxide film immersed in NaCl solution, hindering the anion from entering, which improving the corrosion resistance of Al-Ni coatings. The electrochemical corrosion resistance of Al-Ni

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