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## ACCEPTED MANUSCRIPT

Microstructural and electrochemical comparison between TiN coatings

deposited through HIPIMS and DCMS Techniques

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**Abstract** 

Recently, high power impulse magnetron sputtering (HIPIMS) technique has been widely

applied to deposit hard coatings such as Ti-based coatings on industrial tools due to its strong

merits of high coating density, smooth surface, and excellent adhesion. In this work, TiN

(Titanium Nitride) nanostructured coatings were deposited by two different methods

(HIPIMS and DCMS techniques) with constant processing parameters and their

electrochemical behaviors were investigated in a 3.5% NaCl solution. X-ray diffraction

(XRD), field emission scanning microscopy (FE-SEM), and atomic force microscopy (AFM)

were used to characterize and evaluate the coatings composition, surface morphology, and

surface roughness, respectively. It is found that the preferred orientation depends on the

applied deposition technique. Potentiodynamic polarization measurements

electrochemical impedance spectroscopy (EIS) were used to compare the electrochemical

responses of these nanostructured coatings in 3.5% NaCl solution. The results indicate that

HIPIMS-TiN coating is of well-defined denser nanocrystalline structure, which not only is

smoother but also has a superior passivation and better protects the substrate against the

ingress of aggressive anions.

**Keyword:** HIPIMS; DCMS; TiN nanostructured coating; Electrochemical behavior.

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