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## **ACCEPTED MANUSCRIPT**

# Fabrication of polymethylphenylsiloxane decorated $C_{60}$ via $\pi$ - $\pi$ stacking interaction for reducing the flammability of silicone rubber

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#### **ABSTRACT:**

The free-radical trapping capability of buckminsterfullerene ( $C_{60}$ ) inevitably inhibits peroxide vulcanization, which is one of the most challenges for its application in high temperature vulcanized silicone rubber (HTVSR). In this work, polymethylphenylsiloxane decorated  $C_{60}$  (PMPS-d- $C_{60}$ ) was fabricated via  $\pi$ - $\pi$  stacking interaction and incorporated into HTVSR. It was found that PMPS-d- $C_{60}$  not only overcame the negative effect of  $C_{60}$  on HTVSR vulcanization, but also effectively enhanced the flame retardancy of HTVSR. By adding only 4.0 phr PMPS-d- $C_{60}$ , the limiting oxygen index of HTVSR was increased to 29.0%, and its peak of heat release rate was reduced more than 32%.

**Keywords:** silicone rubber; fullerenes; flame retardancy; free-radical quenching; nanocomposites

#### 1. Introduction

Silicone rubber (SR) is widely used in the field of electronics and electrics due to its excellent high-temperature resistance and electrical insulation. Nevertheless, the flammability of

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