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## ACCEPTED MANUSCRIPT

### Synthesis of an Organic-Inorganic Hybrid Strontium Hydroxystannate Nanorod and

#### **Application as novel Flame Retardant**

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**Abstract:** A novel sulfonyldiphenol-containing polyphosphazene derivative (PZS) wrapped strontium hydroxystannate (PZS-SrSn(OH)<sub>6</sub>) nanorods with rich N, P, Sr, Sn elements was prepared and used as an efficient flame retardant. PZS-SrSn(OH)<sub>6</sub> exhibited high flame retardant efficiency and smoke suppression to the epoxy (EP) composites. Compared with EP, under merely 3% of addition of PZS-SrSn(OH)<sub>6</sub> nanorods, the LOI value was increased to 29.6% from 26.2%. Furthermore, the combustion properties of treated EP were assessed by cone calorimeter (CONE) and it demonstrated that the EP/PZS-SrSn(OH)<sub>6</sub> obtained better flame retardancy which was confirmed by the reduction of heat release rate (HRR) and total smoke release (TSR). The peak HRR values and TSR for EP/PZS-SrSn(OH)<sub>6</sub> were reduced by 30.2% and 23.1%, respectively. It was confirmed that the core/shell structured PZS-SrSn(OH)<sub>6</sub> could significantly enhance the synergistic effect between PZS and SrSn(OH)<sub>6</sub>, and thereby resulting higher flame retardant efficiency.

**Keywords:** SrSn(OH)<sub>6</sub>; Polyphosphazene; Nanoparticles; Microstructure; Epoxy resins; Flame retardancy

#### 1. Introduction

Epoxy resin (EP) is considered to be a crucial thermosetting polymer with various superior properties [1-3]. These performances endow it suitable for extensive range of applications [4,5].

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