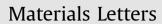
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# Nano-hybrids based on quercetin and carbon nanotubes with excellent anti-oxidant activity



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#### ABSTRACT

Multi-functional nano-hybrids based on Quercetin (Q), a natural antioxidant, and functionalized Carbon Nanotubes (CNTs) have been formulated and used to prepare Ultra High Molecular Weight PolyEthylene (UHMWPE)-based nanocomposites. The study of the nanocomposites rheological behaviour shows that the immobilization of Q molecules onto CNTs outer surface leads to a beneficial effect on the state of the interface between polymer and nanoparticles. Additionally, the investigation of the thermo- and photo-oxidation processes reveals that the hybrids nanoparticles are able to exert a remarkable stabilizing action, due to strong physical interaction between Q and CNTs. In particular, the presence of Q molecules causes the formation of CNTs structural defects, remarkably amplifying the intrinsic CNTs radical scavenging activity.

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#### 1. Introduction

In the last years, significant attempts have been directed towards the formulation of polymer nanocomposites containing multi-functional nano-hybrids based on CNTs [1]. Indeed, due to their intriguing surface chemistry, CNTs can be profitably used as a substrate in which functional groups carrying specific functionalities can be anchored. Besides provide CNTs with new functionalities, the grafted active molecules are useful to obtain engineered CNTs/polymer interface, improving the nanocomposite properties [2]. Recent research have probed that CNTs are excellent free-radical scavengers, being able to enhance the thermo- and photooxidative stability of polymer matrices in which they are dispersed [3,4]. The outstanding radical scavenging activity of CNTs is related to their peculiar structure; indeed, due to their extended pattern of conjugated double bonds, CNTs show great electron donor and acceptor capability and, similarly to fullerenes, they are very reactive towards free radicals [3]. Although CNTs can either donate or accept electrons through an electron transfer mechanism, the anti-oxidant activity of CNTs is mainly due to their acceptor-like electronic properties. Specifically, CNTs show acceptor-like localized states, arising by the presence of lattice defects, which are responsible for the CNTs anti-oxidant activity [5]. In this work nano-hybrids consisting of functionalized CNTs and quercetin, a

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http://dx.doi.org/10.1016/j.matlet.2016.05.096 0167-577X/© 2016 Elsevier B.V. All rights reserved. natural flavonoid with excellent anti-oxidant activity, have been formulated and used as nanofillers in UHMWPE-based nanocomposites, with the dual aim to improve the state of polymer/ nanoparticles interface and to enhance the nanocomposites thermo- and photo-oxidative resistance. Obtained results demonstrate that the manipulation of the surface of CNTs at nanoscale level is an effective strategy to produce high-performance polymeric materials with engineered interface.

#### 2. Material and methods

#### 2.1. Materials

UHMWPE is a commercial grade (average MW=3-6 MDa) purchased by Sigma-Aldrich<sup>®</sup>. CNTs (OD=14-20 nm, ID=2-5 nm, L=1-10  $\mu$ m, purity > 98 wt%) were prepared by typical CVD protocol. Quercetin and all chemical reagents have been purchased by Sigma-Aldrich<sup>®</sup> and used as received.

#### 2.2. CNTs functionalization

CNTs were functionalized by in situ thermal degradation of glutaryl peroxide: 1 g of CNTs was dispersed in a solution of glutaryl peroxide (3.8 mmol) in 250 mL of H<sub>2</sub>O. The mixture was sonicated in an ultrasound bath for 30', then heated and stirred for 7 h at 90 °C. The obtained suspension was filtered and the

carboxypropyl-*f*-CNTs were washed 10 times with hot water under stirring and dried at 90 °C overnight. Afterwards, 0.200 g of functionalized CNTs were added to a solution of Q (0.33 mmol) in 15 mL of THF. The suspension was sonicated for 30 min and filtered. The obtained carboxypropyl-*f*-CNTs/Q nanohybrids was finally dried at 105 °C for 5 h.

#### 2.3. Nanocomposite preparation

The UHMWPE powder and 1 wt% of nanoparticles were manually mixed at room temperature and the resulting powder has been homogenized by thorough grinding in a porcelain mortar. Afterwards, the composite powder has been kept under magnetic stirring for about 12 h, until the achievement of a homogeneous black powder. The blends were then hot compacted in a Carver laboratory press at 210 °C for 5 min, under a pressure of 1500 psi, to get thin films (thickness about 100  $\mu$ m).

#### 2.4. Characterizations

Micro-Raman spectroscopy has been performed through a

Bruker-Senterra micro-Raman. Thermo-Gravimetric analysis was carried out using an Exstar TG/DTA Seiko 7200. ATR-FTIR and FTIR analysis was performed using a Spectrum Two spectrometer (Perkin Elmer) equipped with a diamond crystal. Thermo-oxidative treatment was carried out in an air oven at T = 120 °C. Photo-oxidative aging was performed in a Q-UV-Solar Eye weatherometer equipped with UVB lamps (313 nm). Rheological tests were performed using a ARES G2 rheometer in parallel plate geometry (plate diameter=25 mm).

#### 3. Results and discussion

In order to asses the occurred functionalization of CNTs and the immobilization of Q molecules, spectroscopic and thermo-gravimetric analyses have been carried out. In Fig. 1(a), Raman spectra of bare and functionalized CNTs are reported. It is known that the ratio  $I_D/I_G$  between the intensities of "defect induced disorder mode" D-band and "tangential mode" G-band, allows the qualitatively evaluation of the CNTs structural defects [6]. The calculated values of  $I_D/I_G$  for CNTs and carboxypropyl-*f*-CNTs are 0.588 and

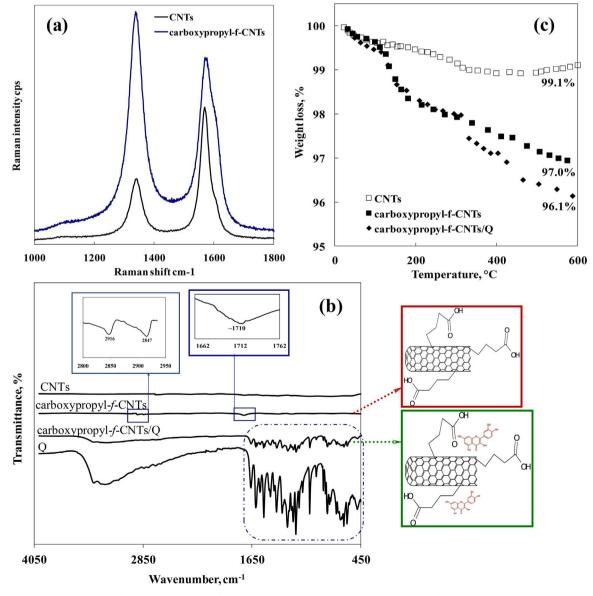


Fig. 1. Characterization of nano-hybrids: Raman spectra (a), ATR-FTIR spectra (b), TGA (c).

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