



Contents lists available at [ScienceDirect](#)

Progress in Materials Science

journal homepage: www.elsevier.com/locate/pmatsci



Perspectives on oblique angle deposition of thin films: From fundamentals to devices



Angel Barranco, Ana Borras, Agustín R. González-Elipe*, Alberto Palmero

Instituto de Ciencia de Materiales de Sevilla (CSIC-US), c/ Americo Vespucio 49, 41092 Seville, Spain

ARTICLE INFO

Article history:

Received 9 October 2014

Received in revised form 19 May 2015

Accepted 12 June 2015

Available online 28 August 2015

Keywords:

Oblique angle deposition
Glancing angle deposition
Magnetron sputtering
Electron beam evaporation
Nanostructured films
Growth modeling
Monte Carlo
Thin film devices
Transparent conductive oxide
Energy harvesting
Sensors
Optical devices
Wetting
Biomaterials
Biosensing
GLAD
Photovoltaic cells

ABSTRACT

The oblique angle configuration has emerged as an invaluable tool for the deposition of nanostructured thin films. This review develops an up to date description of its principles, including the atomistic mechanisms governing film growth and nanostructuration possibilities, as well as a comprehensive description of the applications benefiting from its incorporation in actual devices. In contrast with other reviews on the subject, the electron beam assisted evaporation technique is analyzed along with other methods operating at oblique angles, including, among others, magnetron sputtering and pulsed laser or ion beam-assisted deposition techniques. To account for the existing differences between deposition in vacuum or in the presence of a plasma, mechanistic simulations are critically revised, discussing well-established paradigms such as the tangent or cosine rules, and proposing new models that explain the growth of tilted porous nanostructures. In the second part, we present an extensive description of applications wherein oblique-angle-deposited thin films are of relevance. From there, we proceed by considering the requirements of a large number of functional devices in which these films are currently being utilized (e.g., solar cells, Li batteries, electrochromic glasses, biomaterials, sensors, etc.), and subsequently describe how and why these nanostructured materials meet with these needs.

© 2015 The Authors. Published by Elsevier Ltd. This is an open access article under the CC BY license (<http://creativecommons.org/licenses/by/4.0/>).

* Corresponding author.

E-mail address: arge@icmse.csic.es (A.R. Gonzalez-Elipe).

Contents

1.	Oblique angle deposition of thin films	61
1.1.	Introduction	61
1.2.	Structure, organization and review content	62
2.	Shadowing effects and film morphology	64
2.1.	Introduction	64
2.2.	Thin film deposition at oblique angles	64
2.2.1.	Geometry of the deposition processes and shadowing effects	64
2.3.	Effects of temperature and deposition rate on the morphology of OAD thin films	65
2.4.	Sculptured thin films	68
2.5.	OAD on nanostructured substrates	70
2.6.	Evaporation from two sources	71
3.	Alternative processes, and the microstructure and crystallographic structure of OAD thin films	71
3.1.	Vapor–liquid–solid deposition	72
3.2.	Magnetron sputtering	73
3.3.	Pulsed laser deposition	74
3.4.	Plasma-assisted deposition	75
3.5.	OAD of thin films under the impingement of energetic species	75
3.5.1.	High-power impulse magnetron sputtering	76
3.5.2.	Ion-assisted deposition	77
3.6.	Microstructure of OAD thin films	78
3.6.1.	Surface roughness and nanocolumn width	78
3.6.2.	Correlation distance and bundling association	79
3.6.3.	Porosity and adsorption properties	80
3.7.	Texture and crystalline structure of OAD thin films	82
4.	New concepts for process-control in oblique angle depositions: simulations and experiments	85
4.1.	Methods to model the shadowing-dominated growth of thin films	85
4.2.	Evaporation at oblique angles under ballistic conditions	88
4.2.1.	Nanocolumn tilt angle and the surface trapping mechanism	89
4.2.2.	Surface area, roughness and bundling association of nanocolumns in OAD films	91
4.3.	Magnetron sputtering deposition at oblique angles	92
4.3.1.	MS-OAD of thin films versus evaporation	92
4.3.2.	Sputtering and transport of sputtered particles in plasma	93
4.3.3.	Deposition rate at oblique incidence	95
4.3.4.	Microstructure phase map for OAD-MS thin films	96
5.	Applications and devices	99
5.1.	Transparent conductive oxides	99
5.1.1.	Electronic and photonic applications	102
5.1.2.	Solar cell components	102
5.1.3.	Sensors and biosensors	103
5.1.4.	Alternative TCO films prepared under OAD conditions	103
5.2.	Energy harvesting and storage	103
5.2.1.	Photovoltaic applications	104
5.2.2.	Water splitting, fuel cells and hydrogen storage	111
5.2.3.	Li-ion batteries	115
5.2.4.	Electrochromic applications	116
5.2.5.	Piezoelectric nanogenerators and piezotronic effect	118
5.3.	Sensors	118
5.3.1.	Gas and vapor sensors	118
5.3.2.	Liquid sensors	120
5.3.3.	Pressure sensors and actuators	120
5.4.	Optical applications and devices	121
5.4.1.	Passive optical applications	121
5.4.2.	Active optical applications and devices	124
5.5.	Wetting and microfluidics	129
5.5.1.	Surface-controlled wettability	129
5.5.2.	Light-controlled surface wettability	130
5.5.3.	Nanocarpet effect	131

Download English Version:

<https://daneshyari.com/en/article/8023122>

Download Persian Version:

<https://daneshyari.com/article/8023122>

[Daneshyari.com](https://daneshyari.com)