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Temperature Induced Structure Degradation of Yttria-Stabilized **Zirconia Thermal Barrier Coatings**

Yigen Fu^{a,b}, Caican Shao^{a,b}, Canying Cai^{a,b,*}, Yanguo Wang^{a,b}, Yichun Zhou^{a,b}, Guangwen Zhou^{c*}

^aSchool of Materials Science and Engineering, Xiangtan University, Xiangtan 411105, China

^bKey Laboratory of Low Dimensional Materials &Application Technology of Ministry of Education,

Xiangtan University, Xiangtan 411105, China

^cDepartment of Mechanical Engineering & Materials Science and Engineering Program, State University of

New York at Binghamton, Binghamton, New York 13902, United States

*Corresponding Authors. Tel: 13100326642

*Corresponding Authors. E-mail addresses: cycai@xtu.edu.cn; gzhou@binghamton.edu.

The structural aspects of yttria-stabilized zirconia (YSZ) thermal barrier coatings grown on a polycrystalline alumina substrate have been studied as a function of annealing time at 1250 °C with the use of electron microscopy, X-ray diffraction, and Raman spectroscopy. Upon the high temperature exposure, the feathery morphology of the columnar grains of the asdeposited coatings smoothens out with the concurrent development of surface undulations and grain coarsening. It is shown that the grain coarsening results in significant voiding along the merged grain boundaries and inside YSZ grains. The nucleation and growth of the high density of voids is related to the clustering of vacancies supplied from the merged gaps between columnar grains and subgrains within the columnar grains. The continued development of the voids leads to the formation and propagation of large cracks within the columnar grains, which

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