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ACCEPTED MANUSCRIPT

Study of Ni-Bi₂O₃-CeO₂ composite coatings: Hierarchical microstructure and

augmented microhardness for surface engineering application

S. Kumaraguru^{a,b}, S. Mohan^a*

^aElectroplating and Metal Finishing Technology Division, CSIR - Central Electrochemical Research Institute,

Karaikudi – 630003, Tamilnadu, India.

^bSRM Research Institute & Department of Chemistry, SRM Institute of Science and Technology, Kattankulathur –

603203, Kancheepuram District, Tamilnadu, India

ABSTRACT

In this present study, bismuth oxide (Bi₂O₃) and cerium oxide (CeO₂) nanoparticles reinforced Ni

coatings are successfully made-up from a Watt's bath by means of an efficient and controllable

galvanostatic deposition technique. The prodigious influences of composite particle concentration

and electrolyte temperature on the composite coating properties (i.e. texture coefficient, lattice

distortion, microhardness, and morphology) are investigated. X-ray diffraction studies specify that

the crystallite size value, minimize with a rise in co-deposited particle content. This induces strain

and dislocation in the lattice planes. SEM micrographs examination insists that the formation of

the pyramid, petal, and acicular-like morphology depending on the deposition conditions. The

addition of CeO₂ and Bi₂O₃ particles in the nickel bath improves the microhardness value of the

Ni deposits. The roughness value of the composite deposits diminishes with elevation in the

concentration of Bi₂O₃ and CeO₂ particles.

Keywords: X-ray diffraction; Grain refinement; Nanocomposite; Ni matrix; Lattice strain.

*Corresponding author.

E-mail address: sanjnamohan@yahoo.com, mohan40159@cecri.res.in (S. Mohan).

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