Accepted Manuscript

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PII: S0257-8972(18)30220-2

DOI: doi:10.1016/j.surfcoat.2018.02.095

Reference: SCT 23166

To appear in: Surface & Coatings Technology

Received date: 30 October 2017 Revised date: 8 February 2018 Accepted date: 26 February 2018

Please cite this article as: V.V. Uglov, G. Abadias, S.V. Zlotski, N.T. Kvasov, I.A. Saladukhin, A.A. Malashevih, Blister formation in ZrN/SiN multilayers after He irradiation. The address for the corresponding author was captured as affiliation for all authors. Please check if appropriate. Sct(2017), doi:10.1016/j.surfcoat.2018.02.095

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ACCEPTED MANUSCRIPT

Blister formation in ZrN/SiN multilayers after He irradiation

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Abstract

The work is dedicated to the investigation of blister formation in ZrN/SiN_x multilayer films irradiated with He ions (30 keV) and annealed in a vacuum at 600°C. Multilayer films were prepared by reactive magnetron sputter-deposition on Si wafers under $Ar + N_2$ plasma discharges. ZrN/SiN_x films were deposited by sequential sputtering from elemental Zr and Si_3N_4 targets at substrate temperature of 300°C, with ZrN and SiN_x layer thickness varying from 2 to 10 nm. According to transmission electron microscopy (TEM), the multilayer films consist of nanocrystalline (002)-oriented ZrN and amorphous SiN_x layers. Surface morphology changes of ZrN/SiN_x films irradiated with He ions (30 keV) and annealed in a

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