### Accepted Manuscript

Hard and dense diamond like carbon coatings deposited by deep oscillations magnetron sputtering

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PII: S0257-8972(17)31096-4

DOI: doi:10.1016/j.surfcoat.2017.10.055

Reference: SCT 22820

To appear in: Surface & Coatings Technology

Received date: 18 June 2017

Revised date: 30 September 2017 Accepted date: 17 October 2017

Please cite this article as: Fábio Ferreira, Asim Aijaz, Tomas Kubart, Albano Cavaleiro, João Oliveira , Hard and dense diamond like carbon coatings deposited by deep oscillations magnetron sputtering. The address for the corresponding author was captured as affiliation for all authors. Please check if appropriate. Sct(2017), doi:10.1016/j.surfcoat.2017.10.055

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## **ACCEPTED MANUSCRIPT**

Hard and dense Diamond like carbon coatings deposited by Deep Oscillations Magnetron Sputtering

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#### **Abstract**

Recent developments in the automotive industry to improve engine efficiency and minimize pollutant emissions are driving the need for higher operating temperatures and loading densities in internal combustion engines. Future engines for internal combustion engines will require coatings with increased temperature stability (up to 500 °C) and wear resistance as compared to present day solutions. Hard tetrahedral DLC coatings (ta-C coatings) very low coefficient of friction and performed very well under mixed and boundary lubrication, and, thus, they are very attractive for automotive industry. In this work, DLC coatings were deposited by deep oscillations magnetron sputtering (DOMS), a variant of high power magnetron sputtering (HiPIMS). The main objective is to increase the sp3 content in the films, as compared to d.c. magnetron

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