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Microstructure and properties of in-situ synthesized ZrC-Al₃Zr reinforced composite coating on AZ91D magnesium alloy by laser cladding

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Abstract

In-situ synthesized ZrC-Al₃Zr reinforced composite coatings were fabricated on AZ91D magnesium alloy with a mixture of Al, Zr and B₄C powders by laser cladding. Granular ZrC reinforced phase was synthesized in all 10 wt.%, 20 wt.% and 30 wt.% (Zr+B₄C) coatings, while Al₃Zr with rod-like morphology was found only in the two latter coatings. Al₃Zr was replaced by Al_{9.83}Zr_{0.17} at the content of 10 wt.% (Zr+B₄C) because of relatively low content of Zr. The size of most ZrC and Al₃Zr was less than 3μm. Al₁₂Mg₁₇, α-Mg, AlB₂ and Al₃Mg₂ were also detected at the composite coatings. The syntheses of ceramic phase and some intermetallic compounds increased the hardness of the coating. The maximum hardness value (346 HV) was obtained at the coating with 30 wt.% (Zr+B₄C), which was 5 times higher than that of the substrate. The composite coatings also had better wear resistance than AZ91D substrate and the friction coefficient of the coatings decreased with the increase of (Zr+B₄C) content. Polarization curves indicated that the composite coatings were harder to corrode than the substrate.

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