

Accepted Manuscript

Effect of the anodization conditions on the growth and volume expansion of porous alumina films in malonic acid electrolyte

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PII: S0257-8972(15)00362-X
DOI: doi: [10.1016/j.surfcoat.2015.04.030](https://doi.org/10.1016/j.surfcoat.2015.04.030)
Reference: SCT 20234

To appear in: *Surface & Coatings Technology*



Please cite this article as: G. Knörschild, A.A. Poznyak, A.G. Karoza, A. Mozalev, Effect of the anodization conditions on the growth and volume expansion of porous alumina films in malonic acid electrolyte, *Surface & Coatings Technology* (2015), doi: [10.1016/j.surfcoat.2015.04.030](https://doi.org/10.1016/j.surfcoat.2015.04.030)

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