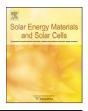


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## Fast electrochromic properties of self-supported Co<sub>3</sub>O<sub>4</sub> nanowire array film

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### ABSTRACT

We report a self-supported  $Co_3O_4$  nanowire array film prepared by a facile thermal oxidative decomposition method and its fast electrochomic properties. The electrochromic performances of  $Co_3O_4$  nanowire array film are investigated in 0.1 M KOH by means of transmittance, cyclic voltammetry (CV) and chronoamperometry (CA) measurements. The effective area of the  $Co_3O_4$  nanowire array film is  $2 \times 2 \text{ cm}^{-2}$ . The  $Co_3O_4$  nanowire array film exhibits a transmittance modulation of 32% in the visible region and fast response times with 1.8 s for coloration and 1.4 s for bleaching. The electrochemical stability of the  $Co_3O_4$  nanowire array film is characterized by chronoamperometry with potentiostatic cycling. After 4500 cycles, the peak currents of the film maintain 88% of the highest values.

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### 1. Introduction

Electrochromism (EC), defined as a reversible change in optical properties of a material as the result of electrochemical oxidation or reduction, has been intensively studied because of potential commercial applications for smart windows [1–3]. However, some drawbacks such as slow response time and low color contrast have hindered their applications. An effective way to overcome these problems is to fabricate electrochromic films with a large surface area and short ion diffusion pathway [4]. One-dimensional (1D) nanostructures such as self-supported nanotube and nanowire array films could fulfill these requirements due to their unique structures and intriguing properties, which differ from those of the corresponding bulk-state materials. Their high surface area and high porosity associated with the open nanostructures allows for easy diffusion of ion, resulting in reduced ion-transport resistance and improved response time [5,6].

Of the available electrochromic materials,  $Co_3O_4$  is an attractive anodic electrochromic material due to its low power consumption, low fabrication cost and good cyclic reversibility [1]. A variety of methods have been developed to fabricate electrochromic  $Co_3O_4$  film, such as chemical vapor deposition (CVD) [7], sputtering [8], spray pyrolysis [9], sol–gel process [10], electrochemical deposition [11] and chemical bath deposition (CBD) [12,13]. Nevertheless, these as-prepared films exhibit compact structures with relatively low electrochromic performance except a CBD randomly porous  $Co_3O_4$  film reported in our previous work [13]. On the other hand, several 1D  $Co_3O_4$  nanostructures such as nanorods, nanowires and nanotubes have

been prepared by different methods [14–17]; however, most of these researches focused on the 1D  $Co_3O_4$  powder form materials and there is little literature into the electrochromic properties of self-supported  $Co_3O_4$  nanowire array films. Therefore, the purpose of this work is to report a facile thermal oxidative decomposition method for direct large-area synthesis of self-supported  $Co_3O_4$ nanowire array film and its electrochromic properties. The asprepared  $Co_3O_4$  nanowire array film exhibits enhanced electrochromism with fast response time and good cycling stability.

### 2. Experimental

The self-supported Co<sub>3</sub>O<sub>4</sub> nanowire array film was prepared as follows. Clean indium tin oxide (ITO) with a size of  $2 \times 2 \text{ cm}^2$  were used as substrates. To facilitate the nucleation of Co<sub>3</sub>O<sub>4</sub> nanowire growth, a 5 nm thick Co<sub>3</sub>O<sub>4</sub> thin film (seed layer) was first deposited on the ITO substrate by spin coating with a 5 mM ethanolic solution of cobalt acetate, followed by conversion to Co<sub>3</sub>O<sub>4</sub> at 350 °C for 0.5 h in the flowing argon. In a typical synthesis of Co<sub>3</sub>O<sub>4</sub> nanowire array film, 5 mmol Co(NO<sub>3</sub>)<sub>2</sub> was dissolved in 15 mL of 28 wt% ammonia solution and 20 mL of H<sub>2</sub>O. The homogeneous solution was magnetically stirred for 0.5 h in air till the original pink color gradually turned into black. Then the solution was transferred to a covered petri dish and heated in an oven at 90 °C for 0.5 h. Afterwards, the substrate was fixed using a Teflon clamp with the seed layer side facing downwards, which was approximately 1-2 mm away from the bottom of the petri dish. Its top side was protected for solution contamination by uniformly coating with a layer of nail polish (its primary ingredients are cellulose nitrate, ethyl acetate and polyester resin). The solution was heated for 5 h at 90 °C for nanowire array growth. Finally, the sample was washed with H<sub>2</sub>O and then with

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acetone to remove the nail polish layer on the top and annealed at 200 °C for 1 h in flowing argon. The thickness of the annealed film was approximately 550 nm.

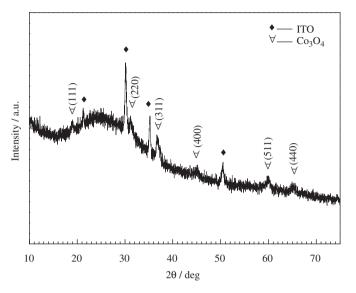


Fig. 1. XRD pattern of Co<sub>3</sub>O<sub>4</sub> nanowire array film.

The morphology and microstructure of the annealed films were characterized by a field emission scanning electron microscopy (FESEM, Hitachi S-4700) and transmission electron microscopy (TEM, JEM 200 CX 160 kV).

The transmission spectra of  $Co_3O_4$  thin films in the fully colored and fully bleached states were measured over the range from 200 to 900 nm with a SHIMADZU UV-240 spectrophotometer. The cyclic voltammetry (CV) and chronoamperometry (CA) measurements were carried out in a three-compartment system containing 0.1 M KOH as electrolyte, Hg/HgO as reference electrode and a Pt foil as counter-electrode. Cyclic voltammetry (CV) measurements were performed using a CHI660c electrochemical workstation with a scanning rate of 10 mV s<sup>-1</sup> between -0.1 and 0.7 V at 25 °C.

#### 3. Results and discussion

Fig. 1 shows the XRD pattern of film deposited on ITO substrate. The diffraction peaks of the sample can be indexed as spinel  $Co_3O_4$  phase (JCPDS 42-1467). Fig. 2a–d show typical SEM images of the as-prepared  $Co_3O_4$  nanowire array film by ammonia evaporation induced with a seeded layer method. The  $Co_3O_4$  nanowires have a diameter varying from 70 to 100 nm and a length of about 550 nm. They grow relatively vertical to the substrate forming a nanoarray film (Fig. 2d), similar to those reported by Li et al. [18,19]. Their

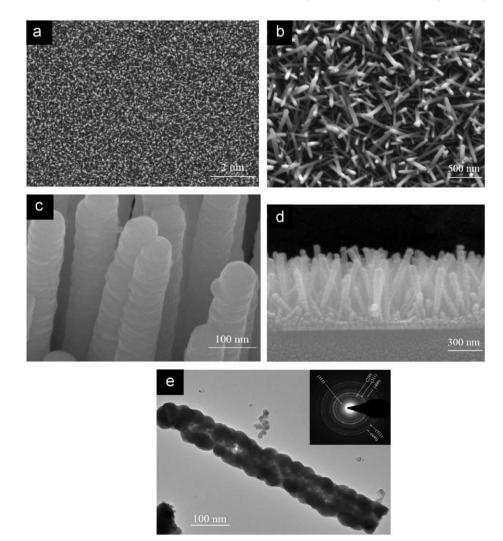


Fig. 2. Morphological and structural characterizations of the Co<sub>3</sub>O<sub>4</sub> nanowire array film: (a-d) SEM images; (e) TEM image (the SAED pattern in inset).

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