

Accepted Manuscript

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PII: S0040-6090(17)30764-2
DOI: doi:[10.1016/j.tsf.2017.10.013](https://doi.org/10.1016/j.tsf.2017.10.013)
Reference: TSF 36281
To appear in: *Thin Solid Films*
Received date: 18 February 2017
Revised date: 24 September 2017
Accepted date: 6 October 2017

Please cite this article as: Shinichi Ike, Wakana Takeuchi, Osamu Nakatsuka, Shigeaki Zaima , Epitaxial growth of heavily doped n⁺-Ge layers using metal-organic chemical vapor deposition with in situ phosphorus doping. The address for the corresponding author was captured as affiliation for all authors. Please check if appropriate. Tsf(2017), doi:[10.1016/j.tsf.2017.10.013](https://doi.org/10.1016/j.tsf.2017.10.013)

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Epitaxial growth of heavily doped n^+ -Ge layers using metal-organic chemical vapor deposition with *in situ* phosphorus doping

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Keywords: Germanium, Phosphorus, Doping, Metal-organic chemical vapor deposition, Epitaxial growth

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