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Removal of chloride impurities from titanium sponge by vacuum distillation

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#### ACCEPTED MANUSCRIPT

## Removal of chloride impurities from titanium sponge by vacuum

2	distillation
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10	
11	Abstract: Thermodynamics analysis and affecting factors of vacuum distillation on removal of
12	chloride impurities from titanium sponge were studied. The theoretical results show that
13	volatilization ability of Mg,MgCl <sub>2</sub> , TiCl <sub>2</sub> and TiCl <sub>3</sub> are very strong under vacuum when distillation
14	temperature is more than $800^{\circ}$ C. And chloride impurities could be removed more effectively by
15	improving volatilization rate of MgCl $_2$ at 900 $^{\circ}\text{C}$ -1050 $^{\circ}\text{C}$ with lower residual system pressure.
16	Experimental results showed that chlorine content in the titanium sponge significantly increased
17	with the increasing of system pressure and chlorine content in magnesium reductant. Meanwhile,
18	the removal of chlorine from titanium sponge was very temperature and distillation time dependent.
19	In addition, the chloride impurities were more difficult to be removed with the decreased porosity of
20	titanium sponge. Finally, optimized parameters for distillation furnace with single batch production

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capacity of 7.5t titanium sponge were achieved. The chlorine content in final titanium sponge

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