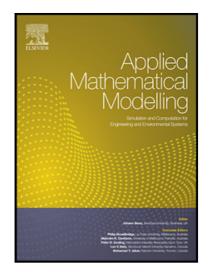
## Accepted Manuscript

Effect of control parameters on biogas production during the anaerobic digestion of protein-rich substrates

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PII:S0307-904X(18)30205-1DOI:10.1016/j.apm.2018.04.020Reference:APM 12259



To appear in: Applied Mathematical Modelling

Received date:8 September 2017Revised date:13 February 2018Accepted date:25 April 2018

Please cite this article as: Zeyneb Khedim, Boumediène Benyahia, Brahim Cherki, Tewfik Sari, Jérôme Harmand, Effect of control parameters on biogas production during the anaerobic digestion of protein-rich substrates, *Applied Mathematical Modelling* (2018), doi: 10.1016/j.apm.2018.04.020

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## Highlights

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- A model of Anaerobic Digestion of protein-rich Microalgae (MAD) was analyzed
- An insight on the process behavior as a function of control parameters was provided
- Operating Diagram defined the ideal conditions to optimize biogas yield and ammonia toxicity
- Application of MAD model is limited in acidic environments
- Qualitative-quantitative properties of ADM1m model were derived from those of MAD

1

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