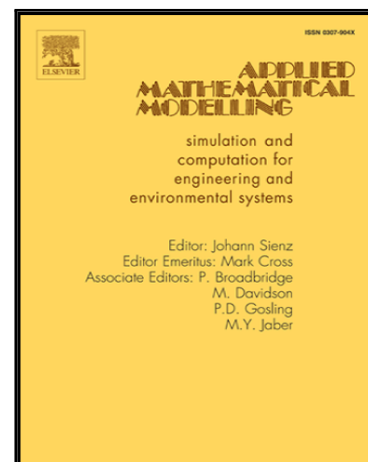


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An asymptotic approach to solidification shrinkage-induced macrosegregation in the continuous casting of binary alloys

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Highlights

- Asymptotic analysis for continuous casting of a binary alloy using regular perturbation theory
- Micro-scale assumption for lever rule solidification feeds through to the leading order in the macroscale solution
- Boundary immobilization technique for determining the extent of the mushy zone and the level of macrosegregation
- Method implemented in Comsol Multiphysics

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