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ACCEPTED MANUSCRIPT

1	Preparation and investigation of multicomponent alkali nitrate/nitrite salts
2	for low temperature thermal energy storage
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6	Abstract: A novel eutectic salt of alkali nitrate/nitrite mixture with low melting point was
7	investigated using thermal analysis methods for thermal energy storage. The eutectic salt mixture
8	system LiNO ₃ -NaNO ₃ -KNO ₃ -NaNO ₂ -KNO ₂ was prepared based on eutectic composition
9	X_{LiNO3} =33.5, X_{NaNO3} =1.2, X_{KNO3} =1.2, X_{NaNO2} =17.4 and X_{KNO2} =46.7 (in mole fraction). Using
10	Differential Scanning Calormetry (DSC) apparatus, the melting point, enthalpy of fusion and
11	specific heat capacity of the eutectic salt mixture were experimentally determined under an argon
12	atmosphere. The density of eutectic salt mixture based on Archimedean principle was measured as
13	a function of temperature. By means of the Thermogravimetric Analyzer (TGA) equipment, the
14	decomposition temperature and the upper limit of operating temperature of eutectic salt mixture
15	were determined. Viscosity of eutectic salt was also measured experimentally using a rotational
16	coaxial cylinder viscometer constructed. Meanwhile, the empirical estimation method based on
17	additive principle was used to predict thermal-physical properties (density and viscosity) of
18	eutectic salt mixture. Results indicate that the predicted values were in good agreement with
19	experiment values. Based on the thermal-physical properties of eutectic salt mixture, this novel
20	five-component eutectic system can be used as excellent heat transfer and storage materials for
21	low temperature thermal energy storage (TES) applications.
22	Keywords : Thermal energy storage; Low temperature; Molten salts; Thermal-physical properties
23	
24	1 Introduction
25	In recent years, the consumption of non-renewable resources, such as crude oil and coal, has

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grown continuously with the decrease of the non-renewable resources. Furthermore, Carbon

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