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Non-oxidative torrefaction of biomass to enhance its fuel properties

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ACCEPTED MANUSCRIPT

1	NON-OXIDATIVE TORREFACTION OF BIOMASS TO ENHANCE ITS FUEL
2	PROPERTIES
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10	ABSTRACT
11	Torrefaction upgrades the biomass as an energy source enhancing its poorest
12	characteristics. Non-oxidative torrefaction of six biomass samples (pine,
13	eucalyptus, chestnut, holm oak, olive tree pruning and vine shoot) was
14	conducted in a tube furnace reactor within the range 200-300 °C and proximate,
15	ultimate and heating value analysis as well as wettability studies were carried
16	out to characterize the torrefied samples and find the optimal temperature of the
17	process. In addition, Pyrolysis-gas chromatography/mass spectrometry (Py-
18	GC/MS) was performed and chemical-kinetics parameters of torrefaction were
19	obtained at optimal temperature. At optimal torrefaction temperature, moisture
20	was reduced up to 2.5 % and H/C and O/C atomic ratios up to 1.3 and 0.6,
21	respectively. Contact angle measurements show an increase in hydrophobic
22	behaviour. Lignin was affected by torrefaction since decomposition products
23	from guaiacyl (G) and syringyl (S) units were released during Py-GCMS
24	experiments. The global reaction order was 2.2 and kinetic constant values

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