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Mahendra Ram, Monoj Kumar Mondal

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Comparative study of native and impregnated coconut husk with pulp and paper industry waste water for fuel gas production

Mahendra Ram, Monoj Kumar Mondal*

4 Department of Chemical Engineering and Technology, Indian Institute of Technology (Banaras

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Hindu University), Varanasi 221005, Uttar Pradesh, India

6 Abstract

Coconut husk was treated with pulp and paper industry wastewater for impregnating metal 7 constituents present in it. The present work was focused on humidified air as an alternative to 8 steam for generation of hydrogen-rich fuel gas in an updraft fixed-bed gasification column. A 9 series of experiments were performed to see the effect of temperature, air/humidified air and CO₂ 10 addition on gas yield and composition. Furthermore, some experiments were also conducted by 11 varying impregnation temperature at the optimum condition to see the effect of impregnation 12 temperature on gas yield and calorific value. The gross calorific value (GCV) of coconut husk 13 C_{53 84}H_{77 80}O_{43 99}N was estimated as 23.21 MJ/kg. The fuel gas production was found in the 14 range from 0.68 to 2.89 Nm³/kg for native and from 0.83 to 3.13 Nm³/kg for impregnated 15 coconut husk. The GCV of fuel gas yield was found to be maximum of 12578 kJ/Nm3 for 16 impregnated coconut husk at impregnation temperature of 105 °C, retrofitted with CO₂ in 17 humidified air. The concentration of hydrogen was found maximum for impregnated coconut 18 husk. The present gasification process not only provides feasibility of green energy but also 19 renders to reduce the pressure of the environmental pollution created by the unutilized coconut 20 husk. 21

22 Keywords: coconut husk; native and impregnated; gasification column; humidified air; fuel gas.

23 *E-mail: <u>mkmondal13@yahoo.com</u>; Tel.:+ 919452196638; Fax: +915422367098

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