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Multi-Period Energy Targeting for Total Site and Locally Integrated Energy Sectors with Cascade Pinch Analysis

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Multi-Period Energy Targeting for Total Site and Locally Integrated 1 2 **Energy Sectors with Cascade Pinch Analysis** 3 Peng Yen Liew^{a,b*}, Sharifah Rafidah Wan Alwi^{b,c}, Wai Shin Ho^{b,c}, Zainuddin Abdul Manan^{b,c}, Petar Sabev Varbanov^d, Jiří Jaromír Klemeš^d 4 5 ^aDepartment of Environmental Engineering and Green Technology, Malaysia – Japan International Institute of 6 Technology (MJIIT), Universiti Teknologi Malaysia, Jalan Sultan Yahya Petra, 54100 Kuala Lumpur, Malaysia 7 ^bProcess Systems Engineering Center (PROSPECT), Research Institute of Sustainable Environment (RISE), 8 Universiti Teknologi Malaysia, 81310 UTM Johor Bahru, Johor, Malaysia 9 ^cFaculty of Chemical and Energy Engineering, Universiti Teknologi Malaysia, 81310 UTM Johor Bahru, Johor, 10 Malaysia 11 ^dSustainable Process Integration Laboratory – SPIL, NETME Centre, Faculty of Mechanical Engineering, Brno 12 University of Technology - VUT Brno, Technická 2896/2, 616 69 Brno, Czech Republic 13 *pyliew@utm.my 14

15 ABSTRACT

16 Total Site (TS) analysis for incorporating short-term or daily energy variation has been 17 introduced in the previous studies as an extension of the Time Slice Model for the Heat 18 Integration of batch processes. However, the energy supply and demand fluctuation could also 19 be affected by changing customer demands due to seasonal climate variations, economic downturn, maintenance, plant turn-around, plant operability issues and raw material 20 21 availability. This paper extended the cascade energy targeting methodology for TSHI 22 incorporating long- and short-term heat energy supply and demand variation problem. The 23 methodology aims to estimate the energy requirements of the TS system considering seasonal 24 energy storage system as a feasibility study for energy efficiency project. A newly extended 25 algebraic tool, known as Seasonal Total Site Heat Storage Cascade (Seasonal TS-HSC), is 26 introduced in the methodology for modelling the energy flow between process units and storage 27 facilities. The general tool could be used for different storage systems. This proposed tool 28 includes the estimation of energy losses through self-discharge, charge and discharge process 29 based on the energy storage system performance. The methodology is illustrated by a case study, which integrates batch processes, community buildings and space heating system. 30 31 Implementation of the developed methodology on the case study resulted in 93.4 % (low-32 pressure steam - LPS) and 38.2 % (hot water - HW) heating requirement reduction via seasonal 33 energy storage system application at two utility levels. The result shows the energy requirement 34 reduction, which contributes to profitability margin improvement, greenhouse gas emission

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