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Process intensification of transesterification for biodiesel production from palm oil: Microwave irradiation on transesterification reaction catalyzed by acidic imidazolium ionic liquids

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## ACCEPTED MANUSCRIPT

| 1  | <b>Process Intensification of Transesterification for Biodiesel Production from Palm</b>   |
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| 2  | Oil: Microwave Irradiation on Transesterification Reaction Catalyzed by Acidic   |
| 3  | Imidazolium Ionic liquids  |
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| 14 | Abstract   |
| 15 | In the study, to improve the efficiency of acid-catalyzed biodiesel production   |
| 16 | process, three acidic imidazolium ionic liquids were synthesized and employed to the   |
| 17 | production of biodiesel from palm oil under microwave irradiation. The prepared  |
| 18 | ionic liquids were characterized by NMR, FT-IR and TG-DTG. Among the three ionic   |
| 19 | liquids, ([HSO <sub>3</sub> -BMIM]HSO <sub>4</sub> ) was proved to be the most suitable catalyst because of  |
|    | *  |

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