## Accepted Manuscript

Modeling, thermodynamic and techno-economic analysis of coke production process with waste heat recovery

Shiyue Qin, Shiyan Chang

PII:	S0360-5442(17)31625-0
DOI:	10.1016/j.energy.2017.09.105
Reference:	EGY 11599
To appear in:	Energy
Received Date:	23 March 2017
Revised Date:	18 September 2017
Accepted Date:	22 September 2017

Please cite this article as: Shiyue Qin, Shiyan Chang, Modeling, thermodynamic and technoeconomic analysis of coke production process with waste heat recovery, *Energy* (2017), doi: 10.1016/j.energy.2017.09.105

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## Highlights

- Modeling of coke production process with waste heat recovery was conducted.
- Thermodynamic analysis of coke production process with WHR was presented.
- Locations and magnitudes of exergy inefficiencies were identified and quantified.

• Techno-economic and CO<sub>2</sub> emissions analysis of coke production process were conducted.

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