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Thermo-economic analysis of the transcritical organic Rankine cycle using R1234yf/R32 mixtures as the working fluids for lower-grade waste heat recovery

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Highlights

- ➤ The optimal mass fraction and the thermo-economic performance of R1234yf/R32 in TORC are obtained.
- ► The optimal T-s diagrams are obtained to fit various isentropic efficiencies of the expanders in TORC.
- ► The lower the condensation temperature is, the larger the optimal mass fraction of R32 will be.
- ➤ The correlations of the optimal mass fraction, pressure, temperature and performance are reported.

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