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# Closed-form modeling of direct steam generation in a parabolic trough solar receiver

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#### ABSTRACT

Solar thermal power is a promising and ever-growing source of carbon-free electricity. To date, analysis and design tools for solar thermal power generation with parabolic troughs are mathematically complex. We have developed a model of a solar parabolic trough, which advances the simulation of direct steam generators by describing their performance as a function of both time and axial position in closed form. We validate the model by comparing its predictions with data from the Direct Solar Steam (DISS) project, obtaining good agreement both temporally and spatially. The model predicts the profiles of fluid temperature, enthalpy, and quality as well as the lengths of each of the three different phase regions in the absorber. The formulation also yields the temperature profiles of the glass envelope and absorber wall. We further present the response to variable insolation. We propose this model as an engineering tool useful for preliminary modeling, sensitivity analyses, and benchmark solutions for more detailed studies of solar parabolic trough direct steam generators.

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#### 1. Introduction

Due to global climate change, it is critical to develop renewable energy that will meet future energy demand in an environmentally benign manner. Solar thermal power is a promising energy source in electricity generation. Traditional solar electricity generators use a heat exchanger for steam generation with a heat transfer fluid (HTF) such as oil or molten salt. The heat transfer fluid is heated in solar collectors such as parabolic troughs or central power towers. Direct steam generators (DSGs) produce the steam directly in the solar collector, eliminating the loop for the heat transfer medium. This configuration bears the following advantages compared with systems incorporating heat transfer media: lower investment and operating cost, reduced environment risk of HTF/oil leak, and reduced thermal losses in the heat exchanger [1].

The Direct Solar Steam (DISS) project based on DSGs was launched by a consortium of European research centers in 1996 [2]. This pilot-size facility (with 3000 m<sup>2</sup> of reflecting mirror surface and a total receiver length of 550 m) operated from 1997 to 2000 to investigate the technology and feasibility of direct solar steam generation. Located at Plataforma Solar de Almería, Spain; the DISS

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http://dx.doi.org/10.1016/j.energy.2014.11.004 0360-5442/© 2014 Elsevier Ltd. All rights reserved. project consisted of three units, the solar field assembly, the steam production unit and the electricity generation block. The project demonstrated the feasibility of direct steam generation in horizontal parabolic trough collectors.

Mathematical modeling is important to extrapolate field experiences such as the DISS project [3] to commercial scale in a costeffective manner. Modeling is likewise important to gain insight into the operating principles of energy processes. Many models of DSG in parabolic troughs that require numerical solution have been published. For example, Eck, Hirsch, et al. investigated the DSG process and built a dynamic model of a parabolic trough collector using the simulation tools Modelica, MATLAB and ANSYS [4-6]. Silva et al. simulated the one-dimensional thermal dynamic model to describe the fluid temperature along the longitudinal direction for the parabolic trough collector plant [7]. Roldan et al. investigated the temperature of absorber tubes in DSGs with the Finite Volume Method package FLUENT [8]. Yan built a dynamic model for the superheated steam generating process of DSGs [9]. Martinez et al. derived a two-dimensional model with the finite difference numerical method to investigate the temperature profile in the absorber of a direct steam generator [10]. The foregoing numerical solutions are accurate, comprehensive, and have contributed much to the analysis and design of DSGs. However, numerical solutions are unwieldy for rapid engineering calculations. An unsteady-state, closed-form model with spatial dependence would be useful for 2

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Nomenclature		Peo	outer circumferences of the envelope
		P <sub>in</sub>	inlet pressure of absorber
<i>a</i> <sub>1</sub>	constant in $T_1$ expression	Pout	outlet pressure of absorber
a <sub>3</sub>	constant in $T_3$ expression	$Pr_k$	Prandtl number in region k
Ae	cross-sectional area of the envelope	Q	net energy input
$A_t$	inside cross-sectional area of the absorber	R	recirculation rate
$b_1$	constant in $T_1$ expression	$Re_k$	Reynolds number in region k
b <sub>3</sub>	constant in $T_3$ expression	S <sub>o</sub>	direct normal irradiance
Ca	heat capacity of the absorber	t	time
Ce	heat capacity of the envelope	$T_0$	feedwater inlet temperature
$C_{n,k}$	heat capacity of the fluid in region k	$T_k, T_{f,k}$	temperature of fluid in region k
$\frac{1}{C_{nk}}$	mean heat capacity of fluid in region k	T <sub>air</sub>	ambient air temperature
$CR_{\sigma}$	geometric concentration ratio of collector	$T_{e,k}$	temperature of the envelope in region k
$D_{ai}$	inner diameter of the absorber	$\overline{T_e}$	averaged envelope temperature
$D_{ao}$	outer diameter of the absorber	Tek	absorber surface temperature in region $k$
Dei	inner diameter of the envelope	$\frac{T_{3,K}}{T_{2}}$	average surface temperature in two-phase region
Deo	outer diameter of the envelope	T 5,2	steam saturation temperature
f	stratification parameter	T <sub>sat</sub>	offective sky temperature
F	adjust factor	1 <sub>sky</sub>	velocity of the fluid in ragion $k$
Fr	Froude number	u <sub>k</sub>	mean velocity of the fluid
g	acceleration of gravity	u0	homogeneous mass flow rate of the fluid
hanh	two-phase heat transfer coefficient	W0	mass flow rate after steam separator
$\frac{h_{2ph}}{h_{2ph}}$	averaged film heat transfer coefficient of region 2	wout	mass flow rate of recirculation stream
h 2ph	convective coefficient from envelope to air	vv <sub>rec</sub>	collector width
h <sub>air</sub>	radiation heat transfor coefficient between abcorber	v	avial coordinate in absorber
n <sub>ar</sub>	add anyolono	л Х.	steam quality in region $k$
h	radiation heat transfer coefficient between envelope	$\Lambda_{K}$	steam quanty in region k
Her	and sky	Greek sv	umbols
h.	convective heat transfer coefficient between inside	areek sy	absorptance of the absorber
$n_{K}$	absorber circumferences in region $k$	a a	absorptance of the envelope
h	constant in $\overline{h_{r}}$ , expression	α <sub>e</sub> δ.	constant in $T_{i,k}$ of region k
h .	constant in $\frac{n_{2ph}}{h_{2}}$ expression	δ.,	constant in $T_{e,k}$ of region k
$H_{o}$	enthalpy of feedwater	$\Delta H_{uam}$	enthalpy of vaporation
н.	enthalpy in region k	an vap s	emissivity of the absorber
$H_{k}$	enthalpy of saturated water	с <u>и</u> 8-	emissivity of the envelope
H.	enthalpy of saturated steam	Се Г. э	constant in $\overline{T_{r,2}}$
I	irradiance upon the envelope	1 S,Z V	intercent factor of collector
kei.	thermal conductivity of fluid in region $k$	Yak	constant in $T_{ak}$ of region k
Kj,k Kland	the incident modifier	Yek	constant in $T_{c,k}$ of region k
	position of boundary between lig & two-phase flow	т s,к n_	optical efficiency of collector and envelope
	position of boundary between two-phase & vapor flow	10 ILv	fluid viscosity in region $k$
L_2 I	mirrored length of collector	θ;	incident angle
L	total length of absorber	0 <sub>1</sub>	density of the absorber
$m_{2}$	constant in $H_2$ expression	P u D col	mirror reflectivity
$n_2$	constant in $H_2$ expression	00	density of the envelope
Nuk	Nusselt number in region $k$	$\rho_k$	fluid density in region k
Pai	inner circumferences of the absorber	σ	Stefan–Boltzmann constant
Pao	outer circumferences of the absorber	$\tau_{e}$	transmittance of the envelope
Pei	inner circumferences of the envelope	$\tilde{\Omega}_{s2}$	constant in $\overline{T_{s,2}}$
. 61		3,4	3,2

initial or approximate analyses. While many models of DSG in parabolic troughs with numerical solutions have been published, existing closed-form models of DSG are either only related with absorber length in the steady state [11,12] or are unsteady state models without spatial dependence [5].

In this paper, we provide an unsteady, one-dimensional, and closed-form solution for direct steam generation in a horizontal parabolic trough. We then validate the model by comparing the presented result with data from the DISS Project [3,13]. Thus, the model that follows advances the simulation of direct steam generators by describing DSG performance as a function of both time

and axial position in closed form. The simplified model is useful as an engineering tool for preliminary analyses, sensitivity studies, and benchmark solutions for more detailed studies.

#### 2. Closed-form dynamic model

#### 2.1. Model description

Fig. 1 shows the schematic of three segments of the absorber tube and the cross section of the absorber, including the evacuated glass envelope. We model the fluid in the absorber as a one-

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